# WM-RI200/RI400 自动插装丝带机 Automatic Ribbon Inserting Machine



自动插装丝带机,适用于多种天地盖盒型的大量生产;如高端珠宝盒,手机盒,礼品盒,化妆品盒,手表盒,斜边盒,部 份异形盒等等。擦丝带范围更广,满足现代包装市场的需求。

本机采用PLC, 伺服控制系统, 人机界面, 光电定位系统, 实现自动送料, 自动冲孔, 自动点涂热熔胶, 自动送丝 带,热熔丝带,插丝带,自动压平盒内丝带,全自动完成。本机容易调节各种不同尺寸,节省操作时间。误差范围 在±1mm,整机只需要一名操作员可完成正常生产运行。

Automatic ribbon inserting machine is suitable for mass production of various types of heaven and earth cover boxes; Such as high-end jewelry boxes, mobile phone boxes, gift boxes, cosmetic boxes, watch boxes, beveled boxes, some special-shaped boxes and so on. The scope of wiping ribbon is wider to meet the needs of modern packaging market.

The machine adopts PLC, servo control system, man-machine interface and photoelectric positioning system to realize automatic feeding, automatic punching, automatic spot coating of hot melt adhesive, automatic ribbon feeding, hot melt ribbon, ribbon inserting, automatic flattening of ribbon in the box, which is completed automatically. The machine is easy to adjust various sizes and save operation time. The error range is ± 1mm, and the whole machine only needs one operator to complete normal production and operation.



### 细节展示:













### 适用盒型:







## 技术参数 / Technical Parameter

型号	Model	WM-RI200	WM-RI400
最大盒子擦丝带盒尺寸	Max box wipe ribbon box size	200*200*80mm	400*400*120
最小盒子擦丝带盒尺寸	Min box wipe ribbon box size	50*40*20mm	150*150*20
丝带宽	Ribbon Width	8-28MM	8-28
生产速度	Production Speed	15-20pcs/Min	15-20 pcs/Min
功率	Power	2.8Kw 220V	2.8KW 220V
气压	Air presure	0.6-0.8Mpa	0.6-0.8Mpa
重量	Weight	760KG	860KG
整机尺寸	Machine size	L2600*W1000*H2080	L2600*W1000*H2280
胶水类型	Glue Type	Hot EVA Glue	Hot EVA Glue

其它尺寸的盒子可以特别定制机器去生产制作。

The other special size of box can be special make the machine to production

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